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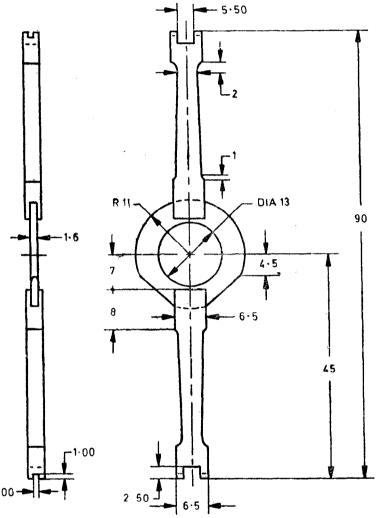




## Indian Standard

## SPECIFICATION FOR KEY, TORQUING, EDGEWISE

- 1. Scope Covers the dimensional and other requirements for edgewise torquing key used in dentistry.
- 2. Shape and Dimensions As shown in Fig. 1.



All dimensions in millimetres.

FIG. 1 KEY, TORQUING, EDGEWISE

- 2.1 Tolerances on depth and width of the channel shall be  $\pm$  0.05 mm.
- 2.2 Tolerances of  $\pm$  2.5 percent shall be allowed on all other dimensions.
- 3. Material Stainless steel conforming to designation 20Cr13 of IS: 6603-1972 'Specification for stainless steel bars and flats'.
- 4. Workmanship and Finish
- 4.1 The torquing key shall be free from rough edges, pits, burrs, cracks and other surface defects.
- 4.2 The torquing key shall be forged from a single piece.

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- 4.3 The surfaces of the torquing key shall be finished smooth on all sides and the edges shall be bevelled suitably and shall not be sharp.
- 4.4 The torquing key shall be passivated and finished bright on all sides.
- 5. Corrosion Resistance Test Test the instrument as prescribed in IS: 7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'. It shall show no sign of corrosion after the test.
- 6. Marking The torquing key shall be legibly and indelibly marked with manufacturer's name, initials or trade-mark and the country of manufacture.
- 6.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 7. Packing The key shall be wrapped in polyethylene bag using suitable cushioning material like folded tissue paper and shall then be packed in individual cartons bearing the name of the item, manufacturer's name or trade-mark, and the country of manufacture.